

DOCUMENT N°: C1303-ED-139 (0)

## PROJECT: LCLS-II 4.5K COLD BOX SYSTEM

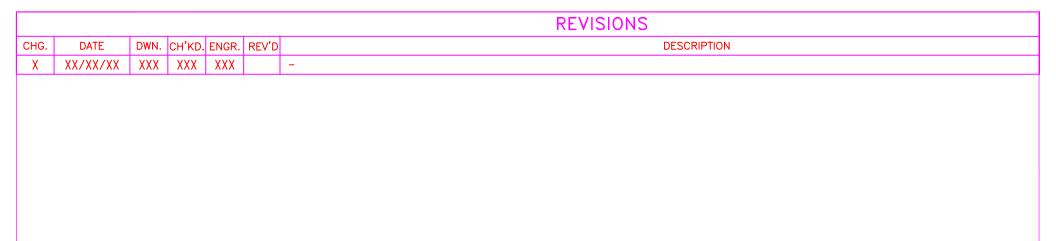
Page: 1/1

## Vacuum System Granville-Phillips Remote Enclosure (TB-30-31) (15-5032-1440)

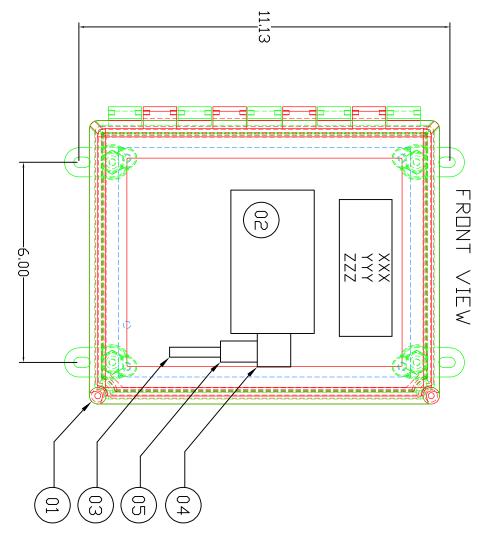
Written by:	<u>Distribution :</u>
Cold Box Manufacturer: PHPK	
	JLAB
	AL project team
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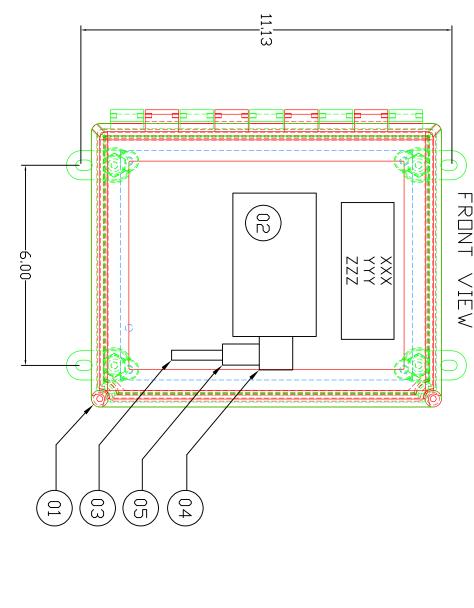
## **MODIFICATIONS RECORDING**

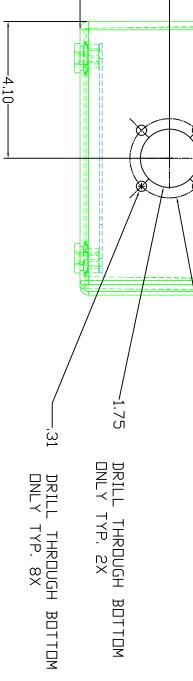
ISSUE OF MODIF			CHECKED BY	EVOLUTION OF THE DOCUMENT (Updated pages)	JUSTIFICATION OF THE MODIFICATION				
Note: Recording of modifications are included in document									



BOTTOM VIEW







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## NOTE $\overline{\circ}$

- 1. FOUR TAGS (4) WEATHERPROOF, BLACK LETTERS, WHITE BACKGROUND ENGRAVED FIRST LINE REPLACES XXX:
- "C1U-TB30"
  "C2U-TB30"
  "C1L-TB30"
  "C2L-TB30"

 $\omega$   $\sqrt{\sigma}$   $\omega$   $\Delta$   $\omega$   $\Delta$   $\omega$   $\Delta$ 

- "C1U-TB31" "C2U-TB31" "C1L-TB31" "C2L-TB31"
- SECU ND LINE REPLACES YYY:
- VACUUM""
- "DIFFUSION VACUUM"
  "DIFFUSION VACUUM"
  "DIFFUSION VACUUM"
  "DIFFUSION VACUUM"
  "FORELINE VACUUM"
  "FORELINE VACUUM"
  "FORELINE VACUUM"

400400

- LINE REPLACES ZZZ:
- THIRD

TYP, 2X

- "VE-C1U13"
  "VE-C2U13"
  "VE-C2U20"
  "VE-C1U20"
  "VE-C1U20"
  "VE-C1U20"

± 0, 0, 4 10, 0, 1, ∞

IZED PARTIES.	DRAWING IS PROPRIETARY AND THE SOLE PROPERTY OF PHPK AND IS NOT TO BE DISCLOSED OR TRANSMITTED TO LINAUTHORE	INFORMATION SHOWN ON THIS							× : : : : : : : : : : : : : : : : : : :	
DIMENSION	REL. DATE		REVIEWED	ENGINEER		CHECKED	DRAWN	WEIGHT	. LBS	
SURFACE TREATMENTS UNLESS NOTED.			SPW	MOA		SPW	MJA	WORK ORDER		
S UNLES	11/9/2016		ANGULAR	×	×	FRACTIO	TOL			
	016		לק ק	>	<	ž	TOLERANCES	CONTRACT NO.		
SCALE NONE	В	SIZE	一品					Н		
NONE	15-	SIZE DRAWING NO.	30,31 GRANV		- 2	2111 BUILDER	PHPK	PART NUMBER NO. REQ'D NEXT ASSEMBLY		
	15-5032-1440		ILLE-PHILL	S II VACUL		S PLACE C	TECH	NO. REQ'D	·	
SHEET 1 OF 2	1440		TB-30,31 GRANVILLE-PHILLIPS REMOTE ENCLOSURE	LCLS II VACUUM SYSIEM	CVOTELL	2111 BUILDERS PLACE COLUMBUS, OHIO 43204	PHPK TECHNOLOGIES	NEXT ASSEMBLY		
OF 2	N/C	CHG.	VCLOSURE			) 43204		SIZE		

		1	1	↦		↦	1	-1	NO. REQ'D.
								P.O. NUMBER ITEM	
80	07	90	05	04	ವ	ನ	01	TEM	
CDM'L	CDM'L	CDM'L	CDM'L	CDM'L	CDM'L	CDM'L	CDM'L	PART NUMBER	
		PLASTIC BLACK ON WHITE TAGS SIZED TO FIT, ENGRAVED AS SHOWN	15 PIN 'D' SHELL CONNECTOR, HIGH DENSITY SUPPLIED WITH ITEM #18	90 DEGREE CONNECTOR, L-COM, #DG90H15MF2	CALBLE, 22 AWG, 9C, SHIELDED,, ALPHA 1299C DR =	VACUUM GAUGE, GRANVILLE PHILLIPS 275912-EU (NW25KF FLANGE)	ELECTRICAL ENCLOSURE - 'HOFFMAN' A1086CHSCFGW	DESCRIPTION	BILL OF MATERIAL
								TAG	

REVISIONS

DESCRIPTION

O ORAGINON-	OWN ON THIS PRIETARY AND PRIETA						
DIMENSION SURFACE	REL. DATE	REVIEWED	ENGINEER	CHECKED	DRAWN	WEIGHT	. LBS
DIMENSIONS ARE PROVIDED PRIOR TO SURFACE TREATMENTS UNLESS NOTED.		SPW	MJA	SPW	MJA	WORK ORDER	
S UNLESS	11/9/2016	ANGULAR	×	FRACTION	TOLE		
	016		$\star$		TOLERANCES	CONTRACT NO.	
SCALE NONE	B B		THE H			ģ	
NONE	15-L	TB-30,31 GRANVILLE-PHILLIPS REMOTE ENCLOSUR	LCLS	2111 BUILDER	PHPK	PART NUMBER	
	15-5032-1440		II VACU	S PLACE (	TECHI	NO. REQ'D	
SHEET 2	-1440	JPS REMOTE EI	LCLS II VACUUM SYSTEM	2111 BUILDERS PLACE COLUMBUS, OHIO 43204	PHPK TECHNOLOGIES	NO. REQ'D NEXT ASSEMBLY	
SHEET 2 OF 2	N/C	NCLOSURE		) 43204		SIZE	

DWN. CH'KD. ENGR. REV'D

CHG.

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DATE

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